

# 4g63 Sohc Manual

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Page 3 11D-3 ENGINE OVERHAUL <4G63-Turbo> HOW TO USE THIS MANUAL Page number Group title Section title ENGINE OVERHAUL 11-54 CRANKSHAFT AND CYLINDER BLOCK CRANKSHAFT AND CYLINDER BLOCK REMOVAL AND INSTALLATION Denotes non-reusable part. Apply engine oil to all moving  $11 \pm 1$  N·m parts before installation.

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Rocker shaft - SOHC 8 VALVE 3.D. 3verall length Intake Exhaust 3ocker shaft - SOHC 16 VALVE I.D. lverall length Intake Exhaust falve - SOHC 8 VALVE lverall length Intake Exhaust item diameter

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Intake Exhaust:ace angle 'hickness of valve head (margin) Intake Exhaust item-to-guide clearance  
Intake Exhaust 18.89 - 18.90 (.7437 - .7441) 385.5 (15 ...

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The 4G63 was a 1,997 cc (2.0 L) version. Bore x stroke is 85 mm × 88 mm (3.35 in × 3.46 in) SOHC and DOHC were produced. Both versions were available in either naturally aspirated and turbocharged form. For front-wheel drive applications, the turbocharged Sirius' name was changed to "Cyclone Dash".

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